

# SOUTH PRODUCTION NOTES

Aug 15, 2015

11-7, 7-3 Shift notes

**BASF EMPLOYEES**

262 Last Recordable

196 Last Lost Time

**Freight Elevator in 31 is temporarily repaired. Please see instructions before using.**

## **#1 MED / AI 3952:**

**11-7, 7-3** Work on reprogramming the powder system. Hold line until further notice.

## **#1 RC / AI 3952:**

**11-7, 7-3** Holding the several bags on floor until restarting line.

Trimer: Stage 3 was inspected and no issues found.

## **#2 MED line / Cu 0860:**

**11-7, 7-3** Batches requested have been completed. HOLD for now

## **#2 RC/ Cu 0860:**

**11-7** We can begin feeding on midnight shift. We will need to change the fines over to an open topped lined super sack before we start...should be done afternoon shift. Then, begin feeding the partial bag loaded into the feed hopper and calcine that material into the current bag on the scale. When done and calciner empty, remove bag on scale and use new bag for the remaining feed on 2<sup>nd</sup> floor.

**7-3** Continue and finish what is remaining from night shift, get samples for lab.

## **#3 MED line / D-1702:**

**11-7, 7-3** All wet mix ran through that could extrude. Last batch would not and was drummed off. Will hold line as we may have one more batch to make on Saturday (Scoggins will advise).

## **#3 RC / D-1702:**

**11-7, 7-3** Setting-up calciner screener (fines screen changed to .084 x ¼) late afternoon Fri and will feed material as follows:

\*First feed wet mix material

\*Next feed two drums oversize

\*Last feed two bags of refeed

When done, keep lit and hold. Will need to see how much we have and determine if more needed.

#### **#4 RC / D-0222 next**

**11-7** Continue clean up on midnight. Hose down the spiral while running it, then hose out the bottom of the spiral. We will then need to clean the screener and run water through the discharge chute while opening and closing the slide gate. We also need to clean the dust collector line for the discharge chute.

**7-3** Will inspect #4 line and advise if more cleaning needed.

Please take Title V reading for the DC 4A/4B at the collectors. There is a discrepancy in the readings on the control room computers.

#### **#5 RC / Cu 3818:**

**11-7, 7-3** Continue to feed....more bags of Cu Carb in rail shed (Phibrotech). We should be double stacking the bags that come off of the calciner. They are not going anywhere anytime soon.

#### **#6 RC & Dryer / D 1756**

**11-7** Ameriwest sucked. Lucas and Gem are still working on the sly scrubber. Hoping to finish this evening. If we get the sly scrubber back we will need to light the calciner and dryer and bring them up to temperature.

**7-3** Do not feed until decision made Saturday for calciner exhaust (either going to SLY or CTO)

#### **West Pfaudler / D-0222**

**11-7, 7-3** Last batch made Fri afternoon. Clean-up on pfaudler will begin midnight shift...follow sheet

#### **East Pfaudler/ D 1756:**

**11-7, 7-3** HOLD...Pipeline is full. Down until we get #6 and SLY scrubber back.

#### **6 Tank:**

Tank empty

#### **7 Tank: KLP solution**

Tank was emptied.

#### **National Dryer / D-0222.**

**11-7** Feed the last batch when it gets unloaded. We will need to vacuum the national dryer in preparation for Schirmer to soda blast.

**7-3** Will start cleaning sometime Saturday

### **PK Blender: 3915 Pill Mix**

**11-7** Hold

**7-3** Will look to restart day shift Saturday. Al Catapal B is either in building 9 or the railshed. Do not go to the warehouse looking for any.

Need to keep bldg 9 clean as the repack equipment is still set up. Only bring material that you will use in your shift so that it does not clutter the area.

### **Abbe Blender:**

Tagged out of service until gate is repaired.

### **Tower 3 / QVAM:**

**11-7** Last QVAM loaded Fri afternoon. Continue leveling, be careful with scale (DO NOT BUMP IT!)

**7-3** Continue

### **Tower 6 / Cu 0860:**

**11-7, 7-3** Continue

### **North Screener / Cu 0860:**

**11-7, 7-3** Continue on.

### **South Screener / DPT 0101 done, E 474 next:**

**11-7, 7-3** DPT finished, need to break down and clean up for E 474

### **#2662 (west) Pill Machine / Al-3915:**

**11-7, 7-3** Continue.

### **#2664 (east) Pill Machine / Al-3915:**

**11-7, 7-3** Continue.

### **TK #2 / V 2010:**

Done

### **TK #4 / Cu 0540:**

**11-7, 7-3** Continue loading and unloading. Adding a second operator midnight shift, need to get milling of V 2046 completed and ready for lab Sat morning.

**Harrop Kiln / AI 3920:**

Lit and holding.

**Building 27 Belt Filter / 5020:**

**11-7, 7-3** Continue as we have manpower.

**PRODUCTION PRIORITIES:**

- 1) West Pfaudler
- 2) South Precip/Dry
- 3) Horne Tableting
- 4) #6RC/East Pfaudler
- 5) #2 RC North (if feed is available)
- 6) #3 MED/#3RC
- 7) #5 Calciner
- 8) #2 MED/#2 RC
- 9) #4 Tunnel Kiln
- 10) #4 Calciner
- 11) Reduction Towers